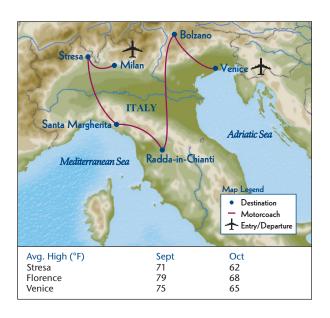
Northern Italy from the Alps to the Adriatic

15 days for \$5,974 total price from Washington, DC

(\$5,395 air & land inclusive plus \$579 airline taxes and fees)

This leisurely exploration of Italy's varied northern regions, from the romantic Lake District and dramatic Cinque Terre to beloved Tuscany, the majestic Dolomites, and canallaced Venice, offers a refreshing perspective on a well-known land. In the company of our congenial small group, we celebrate the Italian penchant for hospitality, good food, and good living. In a word, splendido!



Your Small Group Tour Highlights

Relaxing three-night stay on Lake Maggiore • Lake region touring, including medieval Orta San Giulio and Stresa • Cruise to Isola Bella, with palace and gardens tour • Fullday Cinque Terre excursion featuring Vernazza • Visit to medieval Lucca • Beautiful Florence • Winery visit and tasting • Majestic Dolomites • Venice sightseeing • Outstanding small group accommodations

Day	Itinerary	Hotel	Rating
1	Depart U.S. for Milan		
2-4	Stresa	La Palma Hotel	First Class
5-7	Santa Margherita	Hotel Metropole	First Class
8-10	Radda-in-Chianti	Palazzo Leopoldo	First Class
11-12	Bolzano	Hotel Scala Stiegl	First Class
13-14	Venice	Palazzo Veneziano	Sup. First Class
15	Depart Venice for U.S.		

Ratings are based on the Hotel & Travel Index, the travel industry standard reference.



We see Liguria's Cinque Terre, a UNESCO site, by land and sea on Day 7.

Day 1: Depart U.S. for Milan, Italy

Day 2: Arrive Milan/Stresa After arriving in Milan, we drive to the international resort of Stresa on lovely Lake Maggiore, straddling the border between Italy and Switzerland. This afternoon is at leisure before tonight's welcome dinner. *D*

Day 3: Stresa We embark this morning on a cruise to Isola Bella, the Borromean island in the middle of Lake Maggiore. Fully occupied by 17th-century Palazzo Borromeo and its extravagantly landscaped gardens, the island offers lovely views of the lake and surrounding mountains. We take a guided tour of the *palazzo*, with its priceless works of fine art, and stroll through the flower-decked gardens then enjoy lunch together on the nearby Isola dei Pescatori. *B,L*

Day 4: Stresa/Orta San Giulio This morning we visit the lovely lakeside town of Orta San Giulio – dubbed "God's watercolor" by Italian writer Piero Chiara – with its cobblestoned streets, 16th-century town hall, and medieval houses flanking the inviting town square. After lunch on our own here, we return to our hotel for an afternoon at leisure. *B*

Day 5: Stresa/Barolo/Santa Margherita We leave the Piedmont region today, bound for Santa Margherita

and the Cinque Terre. En route, we stop in the village of Barolo for lunch and to sample Barolo, the "king of wines," at Marchesi di Barolo, Italy's premier vintner of its greatest wine. We continue on to the Italian Riviera resort town of Santa Margherita, with its palm-lined esplanade overlooking the harbor. Tonight we enjoy dinner together at our hotel. B,L,D

Day 6: Santa Margherita/Portofino This morning we travel by boat to the renowned – and beautiful – resort town of Portofino, a former fishing village where palatial yachts now crowd the port and the good life is celebrated. We have free time to wander the colorful streets and visit the chic boutiques and galleries here before we return to our hotel midday. B

Day 7: Santa Margherita/Cinque Terre/Portovenere We depart this morning by train for the hour-long trip to the Cinque Terre (literally, "Five Lands"), the five cliff-clinging villages seemingly carved from the mountains. Originally medieval fishing villages, the Cinque Terre were inaccessible by land for centuries; even today, no road connects all five. We stop in scenic Vernazza then board a boat for a comfortable cruise along the rugged coastline to visit another village of the Cinque Terre. From here we cruise to the port town of Portovenere, with its cluster of colorful columnshaped houses. After a brief walking tour of the Old

Town, we have time to explore and enjoy lunch on our own. We dine together tonight at our hotel. B,D

Day 8: Santa Margherita/Lucca/Radda-in-Chianti Moving on today, we travel south to beloved Tuscany, stopping first in the atmospheric medieval town of Lucca. We take a walking tour of this incredibly well-preserved gem, whose city walls and ramparts remain intact and a popular attraction. After time for lunch on our own, we continue on to our lodgings. *B*,*D*

Day 9: Radda-in-Chianti/Florence We spend today touring and exploring wondrous Florence, a living monument to the Renaissance and crown jewel of Tuscany. Our day includes a guided morning walking tour followed by free time. Together we visit the Galleria dell'Accademia to view Michelangelo's sublime *David* and his pieces for the papal tombs; and the *Duomo*, with its stupendous dome by Brunelleschi. Then we're free to stroll the 14th-century Ponte Vecchio, with its many jewelry shops; visit renowned museums and churches; shop for leather goods and artful Florentine paper; and to enjoy lunch on our own. We return to our hotel in the mid-afternoon. *B*

Day 10: Radda-in-Chianti/Siena Today we visit the walled city of Siena, whose historic center is a UNESCO site and whose ochre-colored buildings and ancient ramparts vividly evoke its medieval



Florence's Duomo and Baptistry

past. Fan-shaped Piazza del Campo is one of Europe's greatest public squares; its Duomo, with pillars of black and white marble, is one of Italy's finest, with masterpieces by Donatello and Michelangelo. Following a guided walking tour that includes an inside visit to the *Duomo*, we have free time to

Post-Tour Extension

September 21-23, 2024

Venice - On Your Own

3 days/2 nights for \$435 total price

Single Supplement: \$325

End your journey with a longer stay in this most beautiful of cities.

Your Tour Price Includes

- 2 nights' accommodations at Palazzo Veneziano (Superior First Class)
- 2 meals: 2 breakfasts
- Transfer to airport

"

As with people, so with places: Love is unforeseen ..."

– Muriel Spark

explore on our own. We return to our hotel late afternoon, with the evening at leisure. B

Day 11: Radda-in-Chianti/Verona/Bolzano As we travel north today, we stop in storied Verona, renowned as the setting of several Shakespeare plays, including, of course, *Romeo and Juliet*. A UNESCO site, Verona boasts well-preserved monuments from antiquity, including a 1st-century Roman amphitheater still in use today, as we see on our guided walking tour. After time for lunch and to explore on our own here, we continue our journey to the South Tyrol, Italy's German-accented northern reaches bordering Austria and Switzerland. We're bound for the regional capital of Bolzano, gateway to the Dolomites in the Italian Alps. Late afternoon we reach our hotel, where we dine together tonight. *B,D*

Day 12: Bolzano Set in a basin surrounded by rounded forest-green hills, Bolzano boasts an enviable quality of life – and truly spectacular scenery. We take a cable car to a spot for views of the 18-peak Dolomites, their vertical walls and sheer cliffs presenting a magnificent backdrop to the surrounding woodlands, valleys, and pastures. Then we walk through Bolzano's colorful historic center and visit the South Tyrol Museum of Archaeology, well known for housing the mummified corpse of Ötzi the Iceman, dating to 3300 BCE. This afternoon is at leisure to enjoy this surprisingly cosmopolitan city as we wish; tonight we dine at a local restaurant. *B*,*D*

Day 13: Bolzano/Venice En route to Venice today, we travel through the Dolomites themselves, enjoying jaw-dropping scenery at every turn. When we reach Venice this afternoon, we are free to begin savoring this wondrous city as we wish and enjoy dinner on our own. *B*,*L*

Day 14: Venice This morning we take a guided walk through vast St. Mark's Square. The afternoon is free for independent exploration; tonight we bid "arrivederci" to Italy and to our fellow travelers at a farewell dinner. *B*,*D*

Your Tour Price Includes

- Round-trip air transportation from listed cities
- 13 nights' accommodations in Superior First Class and First Class hotels
- 23 meals: 13 breakfasts, 3 lunches, 7 dinners
- Extensive sightseeing as described, including all entrance fees
- Services of an Odysseys Unlimited Tour Director
- Private motorcoach transportation throughout your trip
- Luggage handling for one bag per person
- Gratuities for local guides, dining room servers, airport and hotel porters, and all drivers



We enjoy stunning Dolomites scenery in the South Tyrol.

Day 15: Depart for U.S. We depart early this morning for our connecting flights to the U.S. *B*

Tour Departs: September 7, 2024

charges, and fees
\$5,674
\$5,874
\$5,974
\$3,974
\$ 6 074
\$6,074
\$4,895

Please call if your city is not listed. Prices are per person based on double occupancy and include airline taxes, surcharges, and fees of \$579, which are subject to change until final payment is made.

Single travelers please add \$1,395. All tour prices above (excluding airline taxes, surcharges, and fees) are guaranteed.

Airline upgrades on round-trip Trans-Atlantic flight: Business Class – \$3,995 per person; Premium Economy – \$1,395 per person in addition to the above costs (upgrades are subject to availability and pricing is subject to change).

Please note: This trip involves considerable walking up hills or stairs, and on uneven or cobblestone streets. You should be in good physical condition to enjoy the tour to its fullest.





THE SMALL GROUP TRAVEL EXPERIENCE

Important Information About Your Tour

General Terms and Conditions

Please read this information carefully, as payment of a deposit represents your acceptance of the following Terms and Conditions.

Tour Prices

Tour prices quoted are guaranteed through December 31, 2024, and include accommodations based on double occupancy; airfare from your departure city; airline taxes, surcharges, and fees, and port charges and cruise line fees (where applicable), which are subject to change until final payment has been made; internal air, rail, and motorcoach transportation; meals, sightseeing, and transfers as described; hotel taxes; entrance fees for included sightseeing; the services of an Odysseys Unlimited Tour Director; luggage handling for one bag per person; and all gratuities as described below. Please note that the cost of air upgrades is subject to change.

Gratuities

Tour prices include all gratuities for local guides, dining room servers, airport and hotel porters, and all drivers on base tours and on optional extensions when accompanied by an Odysseys Unlimited representative. Please note that gratuities for the Odysseys Unlimited Tour Director and shipboard personnel (if a cruise is included in your tour) are not included. These tips are optional and should be extended on a voluntary basis. Gratuities are not included on "On Your Own" optional extensions.

Not Included in Your Tour Price

Airfare from your hometown to your departure

city; costs of passports and visas; personal expenses such as beverages, laundry, room service, and meals not specified; immunizations, inoculations, and COVID-19 testing; communications charges; airport transfers when purchasing a land-only package; gratuities to your Odysseys Unlimited Tour Director and shipboard personnel (if a cruise is included in your tour), which are at your discretion (suggested gratuities: \$10-\$15 per guest, per day); and a Travel Protection Plan. Additional baggage fees levied directly by the airline(s) may apply and are subject to change at any time. You should confirm directly with your airline(s) prior to departure.

Registration and Payment

A deposit of \$500 per person confirms your reservation. Full payment is due at least 95 days prior to departure and may be made by personal check or credit card. Odysseys Unlimited, Inc. reserves the right to cancel any reservations that are not paid in full at any time after final payment is due. If you make your reservation after the final payment date, payment in full will be required upon reservation.

Cancellations and Refunds

If you must cancel your tour, the effective date of cancellation will be upon our receipt of your notification. Refunds for cancellations are subject to the following per person charges:

For all tours (except as noted)

Prior to departure	Charge	
95 days or more:	\$200	
94-65 days:	25% of tour price	
64-45 days:	50% of tour price	
44-30 days:	75% of tour price	
29-0 days:	No refund	

For Egypt & the Eternal Nile, Machu Picchu to the Galapagos

Charge	
\$200	
50% of tour price	
75% of tour price	
No refund	

Please note that we will not refund the cost of any unused portion of your tour package. If due to unforeseen circumstances Odysseys Unlimited, Inc. cancels your tour, you will receive a complete refund of all payments you have made to us.

Pre-Departure

Upon reservation, you will be able to access all information regarding your tour in My Odyssey, our secure on-line portal. This material includes your invoice, a detailed day-by-day itinerary, visa requirements (if applicable), Travel Protection Plan information, and more. Your final tour documents, including airline itineraries (with e-ticket numbers), will be available in the portal two to three weeks before departure.

Single Travelers

We welcome single travelers, and offer a limited number of single accommodations on each tour. Because hotel and cruise rates are priced by the room or cabin, the per person cost for accommodations occupied by one person is higher than that shared by two people. We endeavor to keep single supplements at a reasonable cost. Please note that single rooms in many foreign hotels may be smaller than those to which you are accustomed.

Changes to Your Reservation

We will not charge a fee for any changes made to your reservation outside of 95 days before departure. From 94 to 30 days before departure, if you make any changes to your reservation, a \$100 per person administrative fee will apply, in addition to any fees or penalties imposed by airlines, hotels, or other third parties. Changes are subject to availability and cannot be guaranteed. If your reservation changes from double occupancy to single occupancy for any reason or at any time, you will be charged the single supplement. No changes to your reservation can be made within 30 days of departure.

Required Information

Upon reservation, we will need to obtain from you the following, in accordance with the Transportation Security Administration's (TSA) Secure Flight program (for details, please visit www.tsa.gov), as well as for our international travel partners: your full name as it appears on your passport, date of birth, and gender. In addition, airlines may require that we provide them with your contact information prior to departure. In the event an airline ticket is issued with incorrect information you have provided, or if you use a different passport than originally cited, you will be responsible for charges associated with the ticket's reissue.

Travel Documents

A passport valid for at least six months after the completion of your tour is required for U.S. citizens on all of our international tours. For all domestic tours, where we fly into a U.S. city to begin the tour or out of a U.S. city at the end, you must present a valid U.S. government-issued photo identification. Starting on May 7, 2025, your government-issued photo ID must be REAL ID-compliant (or you can present an alternate form of ID, such as a passport). Visit www. dhs.gov/real-id or contact your local DMV for more information. If your tour requires a visa(s), we strongly recommend that you have at least six blank visa pages available; for tours not requiring a visa(s), we recommend that your passport have at least three blank visa pages. We will send you specific visa and entry requirements after you make a reservation. You are responsible for obtaining these documents. If you need to obtain a visa, we recommend our preferred provider G3 Global Services. If you are traveling with a minor, please contact us for special entry requirements. If you are not a U.S. citizen, please contact your embassy

or consulate to ensure you obtain the proper documentation.

Health and Medical Issues

We welcome all travelers, but request that you be in good health to participate in an Odysseys Unlimited, Inc. tour. All of our tours involve a reasonable amount of walking (typically two to three miles per day), often uphill or on uneven or cobblestone streets. You must be able to get on and off motorcoaches and boats on your own. We regret that we cannot provide individual assistance; in such cases you must be accompanied by a companion who will assist you. Please note that many of our itineraries, for reasons beyond our control, do not accommodate wheelchairs. Please call or e-mail us to inquire, and we will do our best to answer any questions you may have. We reserve the right to remove anyone whose physical condition or behavior, in our opinion, compromises the operation of the tour or detracts from the enjoyment or safety of the other tour members. In that event, VMFA and Odysseys Unlimited, Inc. assume no financial responsibility for any unused portion of the tour. While we do our best to accommodate food allergy concerns, we cannot guarantee zero cross-contamination.

Air Transportation

Odysseys Unlimited, Inc. includes in its tour price round-trip economy air from designated gateway cities as shown and contracts with those airlines the company feels provide the level of service, routings, and value necessary for your entire trip. While another airline may offer a more direct connection, it may be at a price unavailable at the lower group rates. You will receive your preliminary air schedule approximately 2½ months prior to departure. Please note that seat assignment on your international flight is usually done at airport check-in. Odysseys Unlimited, Inc. is unable to guarantee any seat assignments. Due to the nature of tour operator tickets, other restrictions apply, including, but not limited to, frequent flyer mileage accrual, stopovers, alternate travel dates,

upgrades, and airline taxes and fees. If you prefer to make your own travel arrangements, booking the tour "Land Only" is available on most tours. Since international and domestic air schedules are subject to change at any time, we recommend that you do not purchase non-refundable tickets or those with high penalties for changes. If you choose to make your own air arrangements, Odysseys Unlimited, Inc. shall not have any liability for any loss resulting from cancellation of this tour or changes in this tour.

Responsibility

The liability of VMFA, as sponsor, and Odysseys Unlimited, Inc., as tour operator, is strictly limited. VMFA and Odyssevs Unlimited, Inc. purchase transportation, hotel accommodations, and restaurant and other services from independent suppliers not under our control. We serve only as agents for these suppliers in securing tour arrangements, and therefore will not accept responsibility for wrongful, negligent, or arbitrary acts or omissions of these independent contractors, or of their employees, agents, servants, or representatives. VMFA and Odyssevs Unlimited, Inc. are not liable for injury, damage, loss, accident, or delay that may be caused by events not within our control, including, without limitation, acts of terrorism, war, strikes, the defect of any vehicle, or the negligence or default of any third party. All coupons, receipts, and tickets issued are subject to the terms and conditions specified by the air carriers, cruise lines, and other independent suppliers.

We will make every effort to operate our tours as planned, but we reserve the right to make itinerary or staff changes as necessary. If unforeseen circumstances require us to change a hotel, we will select alternative accommodations of the same or better quality. Cruise itineraries may change due to factors such as government regulations, water levels, or weather conditions.

VMFA Member Travel reserves the right to use photos that might include you in marketing materials and for other purposes unless you specify otherwise.



RESERVATION FORM

To reserve your place on tour, please call Odysseys Unlimited toll-free at 888-370-6765. Please have the information outlined below available to share with an Odysseys Unlimited Travel Counselor.

If you prefer, you may also complete this Reservation Form and mail it to Odysseys Unlimited's office. Once this request is received, a Travel Counselor from Odysseys Unlimited will contact you within two business days to securely take your credit card information for the deposit. Your reservation is not confirmed until your deposit is paid and processed. Payment may be made by American Express, Discover, MasterCard, or VISA, or by personal check. If paying by check, please make check payable to **Odysseys Unlimited**, Inc. and include with the form. Final payment is due at least 95 days prior to departure.

Send to: Odysseys Unlimited, Inc.
Attn: Special Interest Groups
One Newton Place
275 Washington Street, Suite 300
Newton. MA 02458

Tour Name Departure Date					
I/We would like to request place((s). (Deposit amount is \$500 per person.)				
Full Passport Name	Date of Birth Gender				
Full Passport Name	Date of Birth Gender				
Address					
City	StateZIP				
Home Phone ()	Cell Phone ()				
E-mail(s)	Badge Name(s)				
Please book my/our air from	I/We request an air upgrade to				
I will share a room with	I request a single room (limited availability) □				
/We request an upgrade to cabin category(for <i>Patagonian Frontiers</i> onl					
I/We request an upgrade to a Highland Villa (for Machu Picchu to the Galapagos only) □				